Work Order  June 8, 2010 10:5.										Page 1
	3595-063-530	400	Accept				s	etup Star	t	
Revision ID:  Item Name: RI	UBBER CUSHION							Stop		
	08/10 Start Qty: 25.00			Cust Item I Customer:	D:				1 <b>98</b>      <b>9</b>	11 <b>515 116</b> 1161 1661
Approvals: F	Process Plan: $\mathcal{C}\mathcal{L}$	Date: <u>/0/6/8</u>	Tooling:	Da	nte:	_	R	tun Star	t	
	QC:	Date:	SPC (Y/N):	Da	ite:			Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
D3595	Rev A									
Waterjet FLOW CNC Waterjet	FLOW WATER JET  Memo  1-Cut as per Dwg Rev:_ Prog Rev:_ 2-Deburr if	Dwg D3595 necessary	0.00				R10	D-6-11	(	3
QC Quality Control	. QC2- Inspect parts off n	nachine FAI/FAIB	0.00				<u>B10</u>	<u> </u>	(	
120 QC Quality Control	QC8- Inspect parts - seco	and check	0.00 كر مل	ه ا ۱۰			( July 27-			

## **Dart Aerospace Ltd**

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W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE	E	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo <b>DQ</b>	A:	Date:	
		esolution:								
NCR:			WORK ORD	ER NON-CONFORM	ANCE (	NCR)				
DATE	STEP	Description of NC			ction B		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section		Chief Eng	QC Inspector
									:	
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'NOTE: Date & initial all entries

### Work Order ID 59581

June 8, 2010 10:52:04 AM



Page 2

Item ID:

D3595-063-530

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

RUBBER CUSHION

6/08/10 **Start Date:** Required Date: 6/15/10

**Start Qty: 25.00** 

Req'd Qty: 25.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:	Process Plan:	Date:	Tooling: SPC (Y/N):		ate:		R	kun Sta Sto		1111 111 1111 1111 1111 111 111 1111
Sequence ID/ Work Center II			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	ldentify as per d	lwg & Stock Location: ** ** ** ** ** ** ** ** ** ** ** ** **	0.00				$_{m}$	10	06	11(37

140

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Packaging

Memo

0.00

6/06/14°

Dart Aerospace Li
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W/O:		,	W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	<u> </u>									
								-		
·										
Part No	:	PAR #:	Fault Cat	egory:	_ NCR	: Yes	No <b>DQ</b>	A:	_ Date: _	
		esolution:								
NCR:		\	WORK ORI	DER NON-CONFORMA	NCE	(NCR	)			
DATE	STEP	Description of NC		Corrective Action Section	on B		Verific	cation	Approval	Approval
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		ion C	Chief Eng	QC Inspector
			1							
							•.		\	

'NOTE: Date & initial all entries

#### ' Picklist Print

June 8, 2010 10:52:03 AM

Work Order ID: 59581

Parent Item:

D3595-063-530

Parent Item Name:

Comments:

RUBBER CUSHION

IPP Rev:A New Issue 07-08-07 JLM Verified By:EC



**Start Date:** 6/08/10

Required Date: 6/15/10

Page 1

**Start Qty: 25.00** 

Required Qty: 25.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No			100	sf	19.4842	0.0206	0.542105	7. 9	2	-
											B 10-6	0-11	

NEOPRENE SHEET 0.125

Loc Code Location Loc Qty MAT052 19.4842 103838

19.4842

Dart	Aero	space	Ltd
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W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	Re	esolution:						Date:	
NCR:				ER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Description Chief Eng	ion B Sign Date	& Secti	cation ion C	Approval Chief Eng	Approval QC Inspector
								-	
			i i						

**NOTE:** Date & initial all entries

DART AEROSPACE LTD	Work Order:	5758
Description: Rubber Cushion	Part Number:	D3595-063-530
Inspection Dwg: D3595 Rev: A		Page 1 of 1

		FIRST	ARTICLE IN	ISPECTIO	ON CHE	CKLIST		
	:	X	First Artic	cle 🗌	Proto	type		
Drawing Dimension	!	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Сог	nments
0.63		+/-0.030	640	<b>&gt;</b>				
5.30		+/-0.030	5.314	×				
0.125		+/-0.010	861,	9				
			7					
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Measured by:	B		Audited by:	<u></u>		Prototype Ap	proval:	N/A
Date:		5-6-11	Date:	1206/11			Date:	N/A
		,, ,	L	JOURNI				

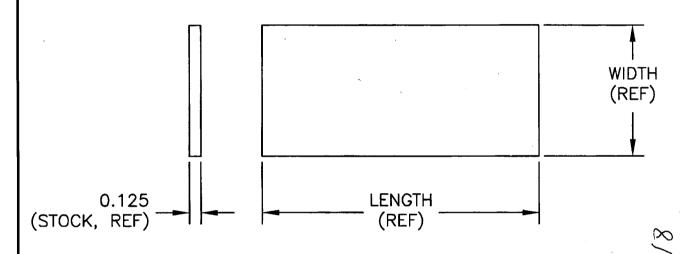
Rev	Date	Change	Revised by	Approved
Α	08.04.15	New Issue	KJ/DD	N
				التالين



	DESIGN	PH	DRAWN BY	DART AEROSPA HAWKESBURY, ONTARIO	
ı	CHECK	ED .//	APPROVED /	DRAWING NO.	REV. A
1			the state	D3595	SHEET 1 OF 1
Į	DATE			TITLE	SCALE
	07.0	2.07		RUBBER CUSHION	NTS
	Α		07.02.07	NEW ISSUE	



# SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH | LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

## **NOTES**

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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